

OBJECTIVE SYLLABUS FOR ENVIRONMENTAL, HEALTH & SAFETY MODULE

SECTION A - THE ENVIRONMENT

LESSON 1 An Introduction to the Environment

At the end of Lesson 1 you should be able to:

- 1.1 Understand how human activity affects the environment.
- 1.2 Understand the importance of environmental, health and safety controls.
- 1.3 Know how energy use affects the environment.
- 1.4 Appreciate the need for resource conservation.
- 1.5 Understand how waste and pollution affects the environment.
- 1.6 Know how carbon dioxide affects the environment and appreciate the need to reduce carbon dioxide emissions.

SECTION B - WHY SURFACE FINISHING?

LESSON 2 - Surface Finishing Techniques and Applications

At the end of Lesson 2 you should be able to:

- 2.1 Define surface finishing.
- 2.2 Describe the main processes used for Surface Finishing and their basic principles.
- 2.3 Describe the purposes for which these finishes are applied to substrates.
- 2.4 Describe the nature of the Surface Finishing Industry and its economic importance.

LESSON 3 - Properties of Different Surface Finishes

At the end of Lesson 3 you should be able to:

- 3.1 List the strengths and weaknesses of various surface finishes.
- 3.2 Decide which finish is appropriate for a particular function.

LESSON 4 - How Coatings Can Prevent Corrosion

At the end of lesson 4 you should be able to:

- 4.1 Define corrosion and understand its consequences.
- 4.2 Understand the chemistry of corrosion of iron.
- 4.3 Understand the electrochemical nature of the aqueous corrosion of metals.

- 4.4 Know how the electrochemical series can be used to select coatings for the prevention of corrosion.
- 4.5 Understand how coatings prevent corrosion.
- 4.6 Describe the need for accelerated corrosion tests for coated products and explain the main tests.

SECTION C - WASTE

LESSON 5 - Sources of Waste

At the end of Lesson 5 you should be able to:

- 5.1 Identify the sources of waste in cleaning and pretreatment operations.
- 5.2 Identify the sources of waste from inorganic coating operations.
- 5.3 Identify the sources of waste from organic coating operations.
- 5.4 Recognise that ancillary operations also produce waste.

LESSON 6 - Waste Avoidance

At the end of Lesson 6 you should be able to:

- 6.1 Understand the recycle hierarchy.
- 6.2 Develop a strategy to avoid spills and leaks.
- 6.3 Deal with spills and leaks and organise a spills team.
- 6.4 Reduce energy use in a surface finishing facility.
- 6.5 Manage quality to reduce waste.

LESSON 7 - Waste reduction and disposal

At the end of Lesson 7 you should be able to:

- 7.1 Understand the waste reduction hierarchy.
- 7.2 Discuss process substitution in surface finishing.
- 7.3 Discuss strategies for reducing the amount of waste going for disposal.
- 7.4 Reduce water usage in a finishing facility.
- 7.5 Develop strategies to reduce energy usage in surface finishing.

SECTION D - TREATMENT AND DISPOSAL OF WASTES

LESSON 8 - Waste Processing

At the end of Lesson 8 you should be able to:

- 8.1 Discuss techniques to reduce surface finishing wastes by elimination, substitution, reduction, recycling and recovering..
- 8.2 Appreciate that disposing of waste by landfill is an expensive option.
- 8.3 Describe some of the equipment used for waste processing.

- 8.4 Understand the importance of monitoring the pH value and oxygen redox potential of waste streams
- 8.5 Understand the importance of good mixing when carrying out chemical processes.
- 8.6 Discuss the options available for waste treatment.

LESSON 9 - Effluent Treatment

At the end of Lesson 9 you should be able to:

- 9.1 Discuss the principles of effluent treatment.
- 9.2 Safely treat cyanide.
- 9.3 Treat effluent containing hexavalent chromium.
- 9.4 Remove heavy metal ions from effluent by precipitation.
- 9.5 Remove phosphates and oils and greases from effluent.
- 9.6 Remove water from the sludge produced by effluent treatment.
- 9.7 Safely dispose of the solid waste from effluent treatment.

LESSON 10 - Treatment Systems for Waste Water

At the end of Lesson 10 you should be able to:

- 10.1 Explain how ion exchange works and the benefits it can give to a surface finishing facility.
- 10.2 Discuss the limitations of ion exchange technology.
- 10.3 Use vacuum evaporation techniques for some applications.
- 10.4 Discuss the use of membrane technologies for the treatment of waste water from a surface finishing facility.
- 10.5 Use electrowinning techniques to recover valuable metals from waste water.

LESSON 11 - Air Pollution Control Systems

At the end of Lesson 11 you should be able to:

- 11.1 Discuss the different methods for the abatement of particulates in waste air streams.
- 11.2 Use scrubbers to remove both particulates and gases from waste air streams.
- 11.3 Remove noxious gases from waste air streams.
- 11.4 Prevent paint overspray escaping into the environment.
- 11.5 Discuss designs of spray booths to trap and treat paint overspray.

SECTION E - LEGAL AND OTHER ASPECTS

LESSON 12 - General Legislation

At the end of Lesson 12 you should be able to:

- 12.1 Discuss the Environmental Protection Act (1990).
- 12.2 Discuss the Pollution Prevention and Control Act (1999) and Environment Damage and Liability Regulations (2009).
- 12.3 Comply with the COMAH regulations.

- 12.4 Comply with the RoHS and WEEE regulations.
- 12.5 Comply with CHiPS and End of Life Vehicle regulations.
- 12.6 Discuss the Solvent Emissions Directive.

LESSON 13 - Environmental and Health and Safety Legislation

At the end of Lesson 13 you should be able to:

- 13.1 Discuss the legislation relating to air pollution.
- 13.2 Discuss the legislation relating to water pollution.
- 13.3 Discuss the legislation relating to land pollution.
- 13.4 Understand the objectives of REACH.
- 13.5 Discuss the Health and Safety at Work Act.
- 13.6 Apply the CoSHH regulations.

SECTION F - PROTECTION FROM ENVIRONMENTAL, HEALTH AND SAFETY HAZARDS

LESSON 14 - Health and Safety Equipment

At the end of Lesson 14 you should be able to:

- 14.1 List safe working procedures.
- 14.2 List and identify the most important items of primary safety equipment in a hazardous workplace.
- 14.3 List and identify the most important items of secondary safety equipment in a hazardous workplace.
- 14.4 Discuss the first aid requirements in the work place.

LESSON 15 - Health and Safety Hazards in the Workplace

At the end of Lesson 15 you should be able to:

- 15.1 Identify physical hazards in the workplace.
- 15.2 Apply remedies to avoid physical hazards in the workplace.
- 15.3 Avoid long term health and safety hazards.
- 15.4 Identify chemical hazards in the work place.
- 15.5 Identify hazards associated with blast cleaning.
- 15.6 Discuss the causes of fire and develop strategies to avoid fires.
- 15.7 Know how to develop procedures to implement in the event of a fire.
- 15.8 List the 5 steps to fire safety.

LESSON 16 - Health and Safety Hazards in Surface Finishing

At the end of Lesson 16 you should be able to:

- 16.1 Identify hazards in the electroplating shop and know the precautions to take against these hazards.

- 16.2 Identify the hazards in the vacuum deposition shop.
- 16.3 Identify the hazards in the paint shop and know the precautions to take against these hazards.
- 16.4 Identify the hazards in the powder coating shop and know the precautions to take against these hazards.
- 16.5 Know how to safely access plant and equipment.

SECTION G - MANAGING HEALTH, SAFETY AND ENVIRONMENTAL IMPACTS

LESSON 17 - How to Assess and Manage Risks

At the end of Lesson 17 you should be able to:

- 17.1 Explain the difference between hazard and risk.
- 17.2 Use the hierarchy for minimising risks.
- 17.3 Carry out a risk assessment.
- 17.4 Identify hazards.
- 17.5 Identify risk and safety phrases.
- 17.6 Prioritise and reduce risks.

LESSON 18 - The Environmental Management System.

At the end of Lesson 18 you should be able to:

- 18.1 Discuss the need for management control of potential environmental impacts.
- 18.2 Explain what is an environmental management system.
- 18.3 Use an environmental management system.
- 18.4 Create an environmental objectives plan.
- 18.5 Implement an environmental management system.
- 18.6 Know how to maintain the environmental objectives plan and the environmental management system.

LESSON 19 - Other Environmental Impact Assessment Processes.

At the end of Lesson 19 you should be able to:

- 19.1 Carry out an Environmental Impact Analysis.
- 19.2 Prepare an Environmental Impact Statement.
- 19.3 Appreciate the need for a Cost Benefit Analysis of an environmental project.
- 19.4 Know the benefits of Life Cycle Analysis of products, processes or services.
- 19.5 Understand the importance of controlling energy use.
- 19.6 Discuss the Eco Management and Audit System.

SECTION H - SURFACE FINISHING AND THE ENVIRONMENT

LESSON 20 - The interplay between Surface Finishing and the Environment

At the end of Lesson 20 you should be able to:

- 20.1 Understand what is meant by sustainability.
- 20.2 Discuss the environmental impact of some surface finishing processes.
- 20.3 Understand the use of carbon equivalents for assessing environmental impact.
- 20.4 Discuss the economic importance of surface finishing for environmental protection.
- 20.5 Understand the environmental benefits of green chemistry in surface finishing.
- 20.6 How new technologies can help surface finishing to meet environmental challenges.